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Dart Aerospace Ltd.
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D206-642-218
Job Sheet 199300



Part No: D206-642-218

Job Qty: 1 pcs

Part Name: Skidtube RH, High Gear, Thru-Bolt, Run-on Landing (2" Bolt Spacing on Aft Saddle)



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/16/19

Job Tracking No:

Due Date: 9/9/19

Created By: Marie Lajeunesse

Type: SOLD

Description: order 17738

Note: DWG REV Q SHEET 28 IPP REV:A 11.11.17 PER IIN REVO DD VERF; EC IPP Rev:B 12.11.21 ECN12-679
DD verf:JLM IPP Rev:C 14.04.25 ECN14-520 DD verf:JLM IPP Rev:D 16.04.04 as per CHG004(ecn16-553)
DD verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	9/9/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		



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Container No: S211078



Part: D206-642-218

Job No: 199300

Serial No/Batch: S211078

Revision:

Inspector:

Exp Date:

Instructions: FAA STC SA004758E 18/10/17, TC, STC SH98-

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					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
120	QC 4	1 pcs	9/9/19	0.00 0.00	QC 4 - 28	
					QC 4 - 58	
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	
					QC 4 - 68	
					QC 4 - 72	
					QC 4 - 74	
					QC 4 - 75	
130	Packaging 3-1 - Stock - B4B	1 pcs	9/9/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
135	DC - 1 - B4B	1 pcs	9/9/19	0.00 0.00	DC - 1 - B4B	
					DC - 2 - B4B	
140	QC 21 - FG	1 pcs	9/9/19	0.00 0.00	QC 21 - FG - 21	
					QC 21 - FG - 70	

Part Op 110 - Pick Kit

Descriptions: 120 - QC4- 100% Inspect kits for completeness

130 - Identify and pack for shipping as per PPP D206-642-218 Location: FG083

135 - Document Control Photocopy bluefile & type labels per PPP D206-642-218 CHG004

140 - QC21- Final Inspection - Work Order Release

DAS

21

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SEP 20 2019

SEP 20 2019

HAB.

9/20/2019

NL.

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9-39

SEP 20 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-41A	Bolt	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	S208416
AN4-6A	Bolt	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	S156473
AN4C5A	Bolt	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	S207679
AN5-11A	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	S167553
AN5-32A	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	S119858
AN5-7A	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	M173355
AN6-44A	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	123265
Qc.4 D206-642-251	Replacement Skidtube, High Gear with Run-on Landing Wearplates Fits LH or RH	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S207814
D206-651-041	206 A/B Ground Handling Wheel	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S208331
D2652	Bushing	16 pcs (16 ea)	110-Packaging 1 - Pick Kit	S210672
D2666-2	Saddle, RH, Fwd, Aft, Out	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S196278
D2666-2	Saddle, RH, Fwd, Aft, In	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S182378
D2667-2	Saddle, RH, Aft, Out	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	108896
D2668-2	Saddle, RH, Aft, In	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	113805
D2712	Set Screw	5 pcs (5 ea)	110-Packaging 1 - Pick Kit	S178666
D2884	Saddle Spacer	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	S206978
D2885	Saddle Spacer	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	S206988
D3413-1	O-Ring	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S207076
MS21042L3	Nut	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	S204283
MS21042L4	Nut	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	S199449
MS21042L5	Nut	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	S208332
MS21042L6	Nut	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	S142495
NAS1149C0463R Washer (AN960C415)		1 Ea (1 ea)	110-Packaging 1 - Pick Kit	S124667
NAS1149D0363J Washer		8 Ea (8 ea)	110-Packaging 1 - Pick Kit	S201031
NAS1149D0463J Washer		24 Ea (24 ea)	110-Packaging 1 - Pick Kit	S145362
NAS1149D0563J Washer		8 Ea (8 ea)	110-Packaging 1 - Pick Kit	S152640
NAS1149D0663J Washer		4 Ea (4 ea)	110-Packaging 1 - Pick Kit	S167525

S207814 RH

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN3-41A	8	103	0
	AN4-6A	12	363	0
	AN4C5A	1	45	0
	AN5-11A	4	133	0
	AN5-32A	2	277	0
	AN5-7A	4	3,071	0
	AN6-44A	2	97	0
	D206-642-251	1	0	0
	D206-651-041	1	2	0
	D2652	16	249	0
	D2665-2	1	4	0
	D2666-2	1	4	0
	D2667-2	1	1	0
	D2668-2	1	3	0
	D2712	5	419	0
	D2884	2	14	0
	D2885	2	22	0
	D3413-1	1	3	0
	MS21042L3	8	1,886	0
	MS21042L4	12	1,883	0
	MS21042L5	2	301	0
	MS21042L6	2	226	0
	NAS1149C0463R	1	238	0
	NAS1149D0363J	8	1,290	0
	NAS1149D0463J	24	3,760	0
	NAS1149D0563J	8	1,762	0
	NAS1149D0663J	4	534	0

Part Specifications

Specifications could not be found.

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Entered:

Date:

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No.

Route update only



Job: _____		DISPOSITION				DEPARTMENT/PROCESS											
Part No. _____		Rework ☐ Scrap ☐ Use-as-is ☐				Skid-tube ☐ Machining ☐ Large Fab ☐		Cross tube ☐ Small Fab ☐ Finishing ☐		Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐		Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐					
Date :		Sequence #:		QTY Affected :		MRB (QS1042)											
Description Work Order Deviation						Disposition											
						Completed By											
						Lead hand / Supervisor											
						QC / QA Coordinator											
Root Cause						FAULT CATEGORY											
Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐						Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐								Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐		Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐	
Other/Details:																	

4.4 206A/B HIGH GEAR SKIDTUBES (WITH RUN-ON LANDING WEARPLATES)

ITEM	QTY -215	QTY -216	QTY -217	QTY -218	QTY -251	QTY -249	PART NUMBER	DESCRIPTION
	X						D206-642-215	SKIDTUBE INSTALLATION, LH
		X					D206-642-216	SKIDTUBE INSTALLATION, RH
			X				D206-642-217	SKIDTUBE INSTALLATION, THRU BOLT, LH
				X			D206-642-218	SKIDTUBE INSTALLATION, THRU BOLT, RH
	1	1	1	1	X		D206-642-251	SKIDTUBE
						X	D206-642-249	RUN-ON WEARPLATE KIT
	1	1	1	1			D206-651-041	* 206 GHW ADAPTER ⁽¹⁾
1					1		D3804-043	SKIDTUBE ASSEMBLY
2A					8		D2851-1	* PLUG ⁽¹⁾
2B					8		D2851-3	* O-RING ⁽¹⁾
3					1		D2646	* AFT CAP ⁽¹⁾
4					2		MS27039-1-08	* SCREW ⁽¹⁾
5					2		NAS1149D0332J	* WASHER ⁽¹⁾ (OR AN960JD10L)
6	1		1				D2665-1	SADDLE, FWD OUT, LH
6		1		1			D2665-2	SADDLE, FWD OUT, RH
7	1		1				D2666-1	SADDLE, FWD IN, LH
7		1		1			D2666-2	SADDLE, FWD IN, RH
8	1						D2665-1	SADDLE, AFT OUT, LH
8		1					D2665-2	SADDLE, AFT OUT, RH
8			1				D2667-1	SADDLE, AFT OUT, LH
8				1			D2667-2	SADDLE, AFT OUT RH
9	1						D2666-1	SADDLE, AFT IN, LH
9		1					D2666-2	SADDLE, AFT IN, RH
9			1				D2666-1	SADDLE, AFT IN, LH
9				1			D2666-2	SADDLE, AFT IN, RH
10	8	8	8	8			AN3-41A	BOLT
11	16	16	16	16			D2652	BUSHING
12A	8	8	8	8			MS21042-3	NUT (OR MS21042L3)
12B	8	8	8	8			NAS1149D0363J	WASHER (OR AN960JD10)
13	4	4	4	4			AN5-7A	BOLT
14	4	4	4	4			AN5-11A	BOLT
14A			2	2			AN5-32A	* BOLT ⁽²⁾
14B			2	2			MS21042-5	* NUT (OR MS21042L5) ⁽²⁾
15	8	8	8	8			NAS1149D0563J	WASHER (OR AN960JD516)
16	12	12	12	12			AN4-6A	BOLT
17	24	24	24	24			NAS1149D0463J	WASHER (OR AN960JD416)
18	12	12	12	12			MS21042-4	NUT (OR MS21042L4)
20A					1	1	D3805-043	FWD WEARPLATE ASSY
22A					1	1	D3805-047	AFT WEARPLATE ASSY
26A					7	7	AN3-36A	BOLT
26B					7	7	NAS1149C0332R	WASHER (OR AN960C10L)
26C					7	7	MS21042-3	NUT (OR MS21042L3)
26D					14	14	D3873-1	BUSHING
27						2	D2649	SPACER
28	2	2	2	2			AN6-44A	BOLT
29A	2	2	2	2			MS21042-8	NUT (OR MS21042L8)
29B	4	4	4	4			NAS1149D0663J	WASHER (OR AN960JD616)
34	1	1	1	1			AN4C5A	BOLT
35	1	1	1	1			NAS1149C0463R	WASHER (OR AN960C416)
36	1	1	1	1			D3413-1	RING
37	10	10	5	5			D2712	SET SCREW
38	2	2	2	2			D2884	SADDLE SPACER
39	2	2	2	2			D2885	SADDLE SPACER

NOTES: ⁽¹⁾ DENOTES THAT PART IS INCLUDED WITH D3804-043 ASSEMBLY ABOVE⁽²⁾ NOT INSTALLED AS PART OF SKIDTUBE. USED TO MODIFY OEM GROUND HANDLING WHEELS

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Revision: Q

Date: 13.08.12

Change Record

PAGE 1 OF 1

Part Number: D206-642-217/-218

Description: SKIDTUBE, LH/RH, THRU BOLT

[illegible]